

## **Pre-treatment Technologies for Anaerobic Digestion**

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## Aim of pretreatment technologies



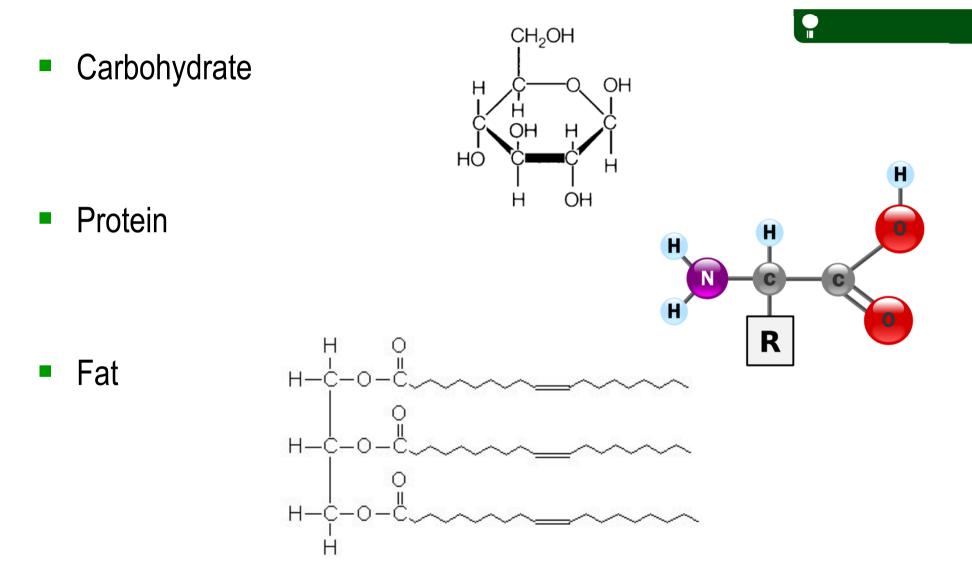


- Reduction of specific production costs
  - Substrate costs (%)
  - Investment costs (%)
  - Operation costs (%)
- Realisation by
  - Increasing the biogas yield
  - Inceasing degradation rate
  - Increasing the plant efficiency
  - Reduction of operation costs



### **Substrates**





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#### CH<sub>2</sub>OH CH2OH CH2OH Starch н H OH н H OH OH 0 н ÔH Ĥ ÓН Ĥ. ÓН Ausschnitt aus der Formel eines Stärkemoleküls nach HAWORTH Cellulose HO HO óн Hemicellulose ÓН HO OF ⁄он - Xylose - β(1,4) - Mannose - β(1,4) - Glucose -Lignin - alpha(1,3) - Galactose Hemicellulose

**Carbon hydrates** 

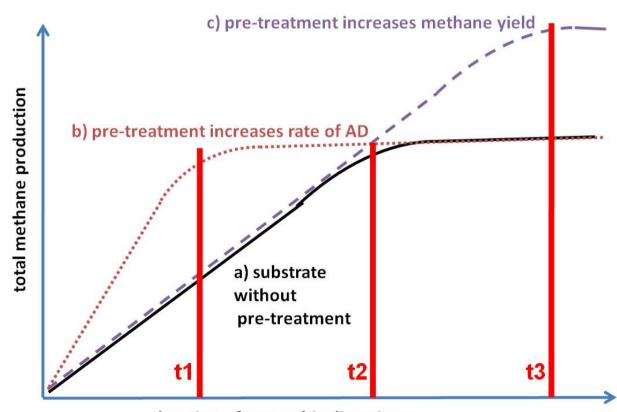
CH2OH

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## **Impact pre-treatment**



duration of anaerobic digestion

## **Pre-treatment technologies**



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Physical	Mechanical	Thermal	Ultra sound	Electrokinetic Disintegration
Chemical	Alkaline	Acidic		
Biological	Microbiological	Enzymatic		
Combined processes	Steam Explosion	Extrusion	Thermochemical	



## **Mechanical**

#### Principle

Mechanical crushing

e.g. cutterbars

Mode of action Increasing the specific surface



Quelle: IKTS Frauenhofer

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TULLN

- Advantage
- Relatively low investment costs
- Relatively low energy demand

- Disadvantage
- Foreign materials reduce life time of unit significantly



## Thermal

#### Principle

Thermal pretreatment leads to disintegration of hard degradable substances

Mode of action Solving of hemicellulose and swelling of biomass

- Advantage
- Higher gas yield
- Exclusively heat demand









Quelle: Dr. Franke ATZ/D

- Disadvantage
- High investment costs
- Production of inhibiting substances



# **Thermo-mechanical**

Mode of action Increasing the specific surface

Extruders crush biomass

Advantage

Principle

- **Degradation rate**
- Relatively low investment costs
- Low energy demand



- Disadvantage
- Foreign materials reduce life time of unit significantly



## Chemical

#### Principle

Addition of lye or acid in an additional pretreatment step

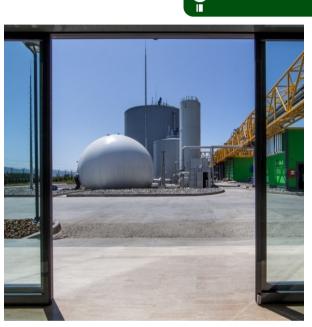
Mode of action Solving of lignocellulose complex

- Advantage
- Higher gas yield
- Faster degradation









Quelle: enbasys

- Disadvantage
- Operation costs
- Production of inhibiting products



### Principle

Support of chemicals through heat

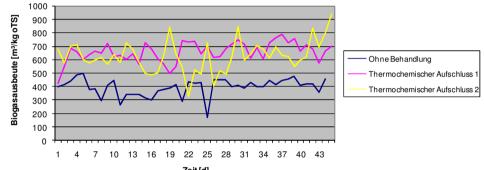
**Thermochemical** 

Mode of action Solving of lignocellulose complex

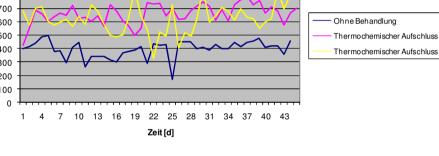
- Advantage
- Higher gas yield
- Faster degradation

SEARCH





- Disadvantage
- **Operation costs**
- Production of inhibiting products



## **Steam explosion**

#### Principle

Heating and abrupt decompression

Mode of action Rupture cell structures

- Advantage
- Higher gas yield
- Only thermal energy



Quelle: Boku

- Disadvantage
- High investment costs
- Formation of inhibiting substances





## **Microbiological**

#### Principle Additional digester

Mode of action Reduced pH enables enzymes to work at their optimum

- Advantage
- Faster degradation
- Higher methane concentration









- Disadvantage
- No higher gas yields to be expected

## **Ultra sound**

#### Principle

Ultra sound (US) into digester

Mode of action US frequences lead to cavities or formation of gas bubbles and their subsequent implosion

- Advantage
- Low energy demand
- Low investment costs









Quelle: ULTRWAVES /D

- Disadvantage
- No direct degradation of biomass



## **Electrocinetical disintegration**

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Principle

Addition of high voltage impulses

Mode of action Electrical field destroys ionic bonding of cell walls by changing the charge



Quelle: ATRES Group/D

- Advantage
- Low energy demand
- Low investment costs

- Disadvantage
- No direct degradation of biomass



## Summary/conclusion



- Pre-treatment technologies specific to substrate
- Pre-treatment technologies specific to plant
- Awareness of investment and operation costs
- Energy balance
- Awareness of higher gas yield
- Additional effects of pre-treatment technologies

## Biogas Science 2014 Vienna / Austria

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www.biogas2014.boku.ac.at



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